



REFERENCE ONLY

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 -ASKA CORPORATION
 458-1 Minosho-cho, Yamatokoriyama-city, Nara JAPAN
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DESIGN PRESS.	1.0 MPa G
DESIGN TEMP.	150 °C
OPERATING PRESS.	MPa G
OPERATING TEMP.	°C

SIZE (mm)		OUTLET 10K RF									INLET 10K RF									Qty						
OUT	IN	d	D	C	N	h	t	f	g	d1	D1	C1	N1	h1	t1	f1	g1	D2	H		H1	H2	H3	L	LIFT	W
20	25	20	100	75	4	15	14	1	56	25	125	90	4	19	26	6	67	36	285	42	20	35	135	25	100	
25	40	25	125	90	4	19	14	1	67	30	140	105	4	19	28	6	81	48	310	48	25	40	140	30	125	
40	50	40	140	105	4	19	16	2	81	45	155	120	4	19	30	6	96	63	335	52	25	40	165	30	140	
50	80	50	155	120	4	19	16	2	96	55	185	150	8	19	32	6	126	80	410	69	30	45	170	37	180	
80	100	80	185	150	8	19	18	2	126	85	210	175	8	19	32	6	151	115	470	73	35	55	240	42	200	
100	150	100	210	175	8	19	18	2	151	110	280	240	8	23	36	6	212	145	560	96	40	60	250	45	250	

No	NAME	MATERIAL	QTY	REMARKS
88	WASHER	SS400	1	
86c	HE'X NUT	SS400	1	
86b	HE'X NUT	SS400	1s	
86a	GLAND NUT	SUS304	2	
84	SET SCREW	SCM435	1	
82	GLAND BOLT	SUS304	2	
80	HE'X BOLT	SS400	1	
43	STOPPER	STPG370	1	
36	HAND WHEEL	FC200	1	
21	SLEEVE	C3771	1	
20	YOKE FLANGE	SS400	1	
19	YOKE BOLT	SS400	1s	
17	GLAND PLATE	SUS304	1	
16	GLAND	SUS304	1	
12	GASKET	PTFE-G20	1	
11	PACKING	T/#9034+PTFE-G20	1s	
9	SWIVEL NUT	SUS	1	
7	STEM	SUS	1	
3	DISC	SUS	1	
1s	SEAT	SUS	1	
1a	BODY	SCS	1	

HARD FACING OF SURFACE	DISC SEAT	STELLITE#6
	BODY SEAT	STELLITE#6

HYDROSTATIC TEST	SEAT	1.1	MPa (G)
	BODY	1.5	

DATE	13.5.28	SCS JIS 10K-FLANGE TANK BOTTOM VALVE
APPROVAL		
CH.		
DWN.	M.H	
SCALE		

3rd ANGLE PROJECTION	DWG.No	K-TO-L-1028
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ASKA CORPORATION