

Specification & Dimension are subject to modify by Aska without notice.  
Please contact us for updated information.

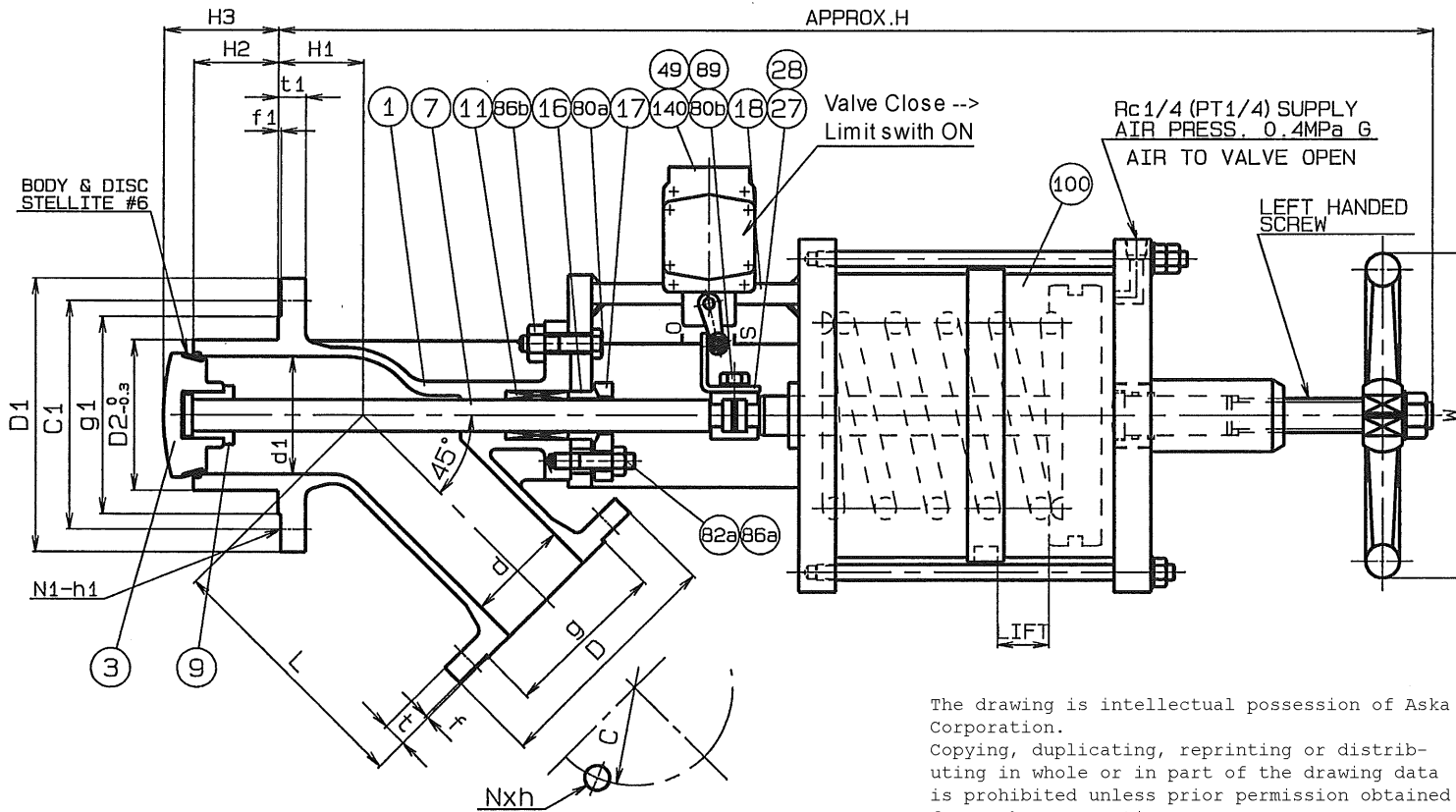
"D2" & "H2" are standard dimension and available to customize on request.

SIZE (A)		OUTLET JIS 10K-RF FLANGE									INLET JIS 10K-RF FLANGE									L	LIFT	H	H1	H2	H3	Rc	Q'TY	TAG No
OUT	IN	d	D	C	N	h	t	f	g	d1	D1	C1	N1	h1	t1	f1	g1	D2										
20	25	20	100	75	4	15	14	1	56	25	125	90	4	19	14	1	67	36	120	30	625	30	20	35		1/4		
25	40	25	125	90	4	19	14	1	67	30	140	105	4	19	16	2	81	48	140	30	625	36	25	40		1/4		
40	50	40	140	105	4	19	16	2	81	45	155	120	4	19	16	2	96	69	155	30	630	38	25	40		1/4		
50	80	50	155	120	4	19	16	2	96	55	185	150	8	19	18	2	126	71	170	37	725	55	30	45		1/4		
80	100	80	185	150	8	19	18	2	126	85	210	175	8	19	18	2	151	105	200	42	845	59	35	55		1/4		
100	125	100	210	175	8	19	18	2	151	110	250	210	8	23	20	2	182	132	240	45	900	80	35	60		1/4		
125	150	125	250	210	8	23	20	2	182	140	280	240	8	23	22	2	212	170	256	45	950	82	35	60		1/4		
150	200	150	280	240	8	23	22	2	212	160	330	290	12	23	22	2	262	204	300	55	1090	82	35	70		1/4		

No	NAME	MATERIAL	QTY	REMARKS
140	LIMIT SWITCH	1LX5001	2	
100	CYLINDER	STKM13A+SS400	1	
89	S. WASHER	SWRH57	2	
86b	HE'X NUT	S45C	4	
86a	GLAND NUT	SUS304	2	
82	GLAND BOLT	SUS304	2	
80b	HE'X BOLT	SS400	2	
80a	HE'X BOLT	SCM435	4	
49	BRACKET	SS400	1	
28	INDICATOR	SS400	1	
27	STEM LOCK	SS400	1	
18	YOKE	SS400	1	or FC200
17	YOKE PLATE	SUS304	1	
16	GLAND	SUS304	1	
11	PACKING	T/#9034+PTFEG20	1 <sup>g</sup>	
9	SWIVEL NUT	SUS304	1	
7	STEM	SUS304	1	
3	VALVE DISC	SUS304	1	
1	BODY	SCS13	1	
HARD FACING OF SURFACE		DISC SEAT	STELLITE #6	
		BODY SEAT	STELLITE #6	
HYDROSTATIC TEST		CYLINDER	AIR 1.0	MPa (g)
		SEAT	0.7	
		BODY	1.0	
DATE	09.05.13	SCS13		
CHIEF		JIS 10K-RF FLANGE		
CH.		CYLINDER OPERATED		
DWN.	A. K	FC-TYPE TANK VALVE (AIR TO OPEN)		
SCALE				
3rd ANGLE PROJECTION		DWG.No	R-TO-0103	

ASKA CORPORATION





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	OUT	IN	d	D	C	N	h	t	f	g	d1	D1	C1	N1	h1	t1	f1	g1											D2	
20	25	20	100	75	4	15	14	1	56	25	125	90	4	19	14	1	67	36	120	30	820	30	20	35	140	1/4				
25	40	25	125	90	4	19	14	1	67	30	140	105	4	19	16	2	81	48	140	30	835	36	25	40	140	1/4				
40	50	40	140	105	4	19	16	2	81	45	155	120	4	19	16	2	96	69	155	30	860	38	25	40	180	1/4				
50	80	50	155	120	4	19	16	2	96	55	185	150	8	19	18	2	126	71	170	37	900	55	30	45	180	1/4				
80	100	80	185	150	8	19	18	2	126	85	210	175	8	19	18	2	151	105	200	42	1000	59	35	55	250	1/4				
100	125	100	210	175	8	19	18	2	151	110	250	210	8	23	20	2	182	132	240	45	1050	80	35	60	250	1/4				
125	150	125	250	210	8	23	20	2	182	140	280	240	8	23	22	2	212	170	256	45	1185	82	35	60	315	1/4				
150	200	150	280	240	8	23	22	2	212	160	330	290	12	23	22	2	262	204	300	55	1250	82	35	70	315	1/4				

No	NAME	MATERIAL	QTY	REMARKS
140	LIMIT SWITCH	1LX5001	1	YAMATAKE 0264
100	CYLINDER	STKM13A+SS400	1	HARD COATED
89	S. WASHER	SWRH57	2	
86b	HE'X NUT	S45C	4	
86a	GLAND NUT	SUS304	2	
82a	GLAND BOLT	SUS304	2	
80b	HE'X BOLT	SCM435	2	
80a	HE'X BOLT	SCM435	4	
49	BRACKET	SS400	1	
28	INDICATOR	SS400	1	
27	STEM LOCK	SS400	1	
18	YOKE	SS400	1	or FC200
17	GLAND PLATE	SUS304	1	
16	GLAND	SUS304	1	
11	PACKING	T/#9034+PTFE620	1 <sup>st</sup>	
9	SWIVEL NUT	SUS304	1	
7	STEM	SUS304	1	
3	VALVE DISC	SUS304	1	
1	BODY	SCS13	1	

HARD FACING OF SURFACE	DISC SEAT	STELLITE #6
	BODY SEAT	STELLITE #6
HYDROSTATIC TEST	CYLINDER	AIR 1.0
	SEAT	OUTLET ATR0.1
	BODY	1.0

DATE	09.5.13	SCS13
CHIEF		JIS 10K-RF FLANGE
CH.		CYLINDER OPERATED
DWN.	A.K	FC-TYPE TANK VALVE
SCALE		(AIR TO OPEN)
3rd ANGLE PROJECTION	DWG.No	R-TO-0102

