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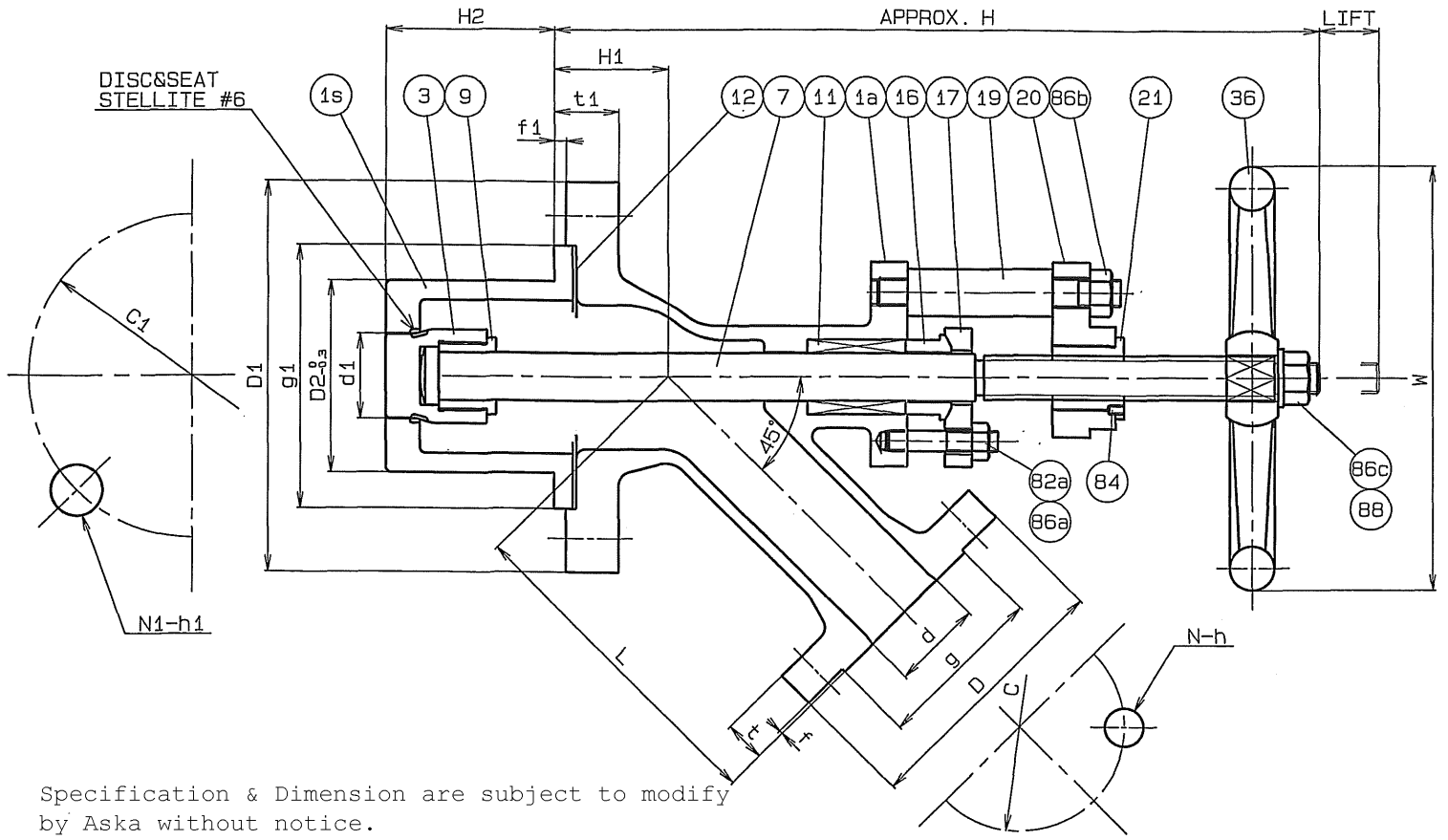

Specification & Dimension are subject to modify by Aska without notice.
Please contact us for updated information.

"D2"&"H2" are standard dimension and available to customize on request.

SIZE (inch)			OUTLET 150Lb RF								INLET 150Lb RF														
OUT	IN	d	D	C	N	h	t	f	g	d1	D1	C1	N1	h1	t1	f1	g1	D2	H	H1	H2	L	LIFT	W	Qty
3/4	1	20	99	69.8	4	16	11.2	1.6	42.9	20	108	79.2	4	16	26	4	58.2	46	250	42	25	120	20	100	
1	1½	25	108	79.2	4	16	11.2	1.6	50.8	25	127	98.6	4	16	28	4	73.2	52	290	48	25	140	23	125	
1½	2	40	127	98.6	4	16	14.3	1.6	73.2	40	152	120.6	4	19	28	4	91.9	72	330	50	30	155	30	160	
1½	2½	40	127	98.6	4	16	14.3	1.6	73.2	40	178	139.7	4	19	32	4	104.6	72	335	54	30	155	30	160	
2	3	50	152	120.6	4	19	15.8	1.6	91.9	50	190	152.4	4	19	32	4	127.0	106	395	69	35	170	35	180	
2½	3	65	178	139.7	4	19	18.0	1.6	104.6	58	190	152.4	4	19	32	4	127.0	106	425	73	35	184	40	200	
3	4	80	190	152.4	4	19	19.1	1.6	127.0	76	229	190.5	8	19	36	4	151	130	440	77	40	199	40	200	
4	6	100	229	190.5	8	19	24.0	1.6	157.2	100	279	241.3	8	22	40	6	212	189	530	100	45	240	45	250	
5	8	125	279	235.7	8	22	25.0	1.6	185.6	125	343	298.4	8	22	43	6	262	189	570	100	45	271	45	250	
6	8	150	279	241.3	8	22	25.5	1.6	215.9	140	343	298.4	8	22	43	6	262	236	640	103	55	300	60	400	

REV.

No	NAME	MATERIAL	QTY	REMARKS
88	WASHER	SS400	1	
86c	NUT	SS400	1	
86b	NUT	SS400	1s	
86a	NUT	SUS304	2	
84	SET SCREW	SCM435	1	
82a	GLAND BOLT	SUS304	2	
36	HAND WHEEL	FC200	1	
21	SLEEVE	C3771	1	
20	YOKE FLANGE	SS400	1	
19	YOKE BOLT	SS400	1s	
17	GLAND PLATE	SUS304	1	
16	GLAND	SUS304	1	
12	GASKET	PTFE620	1	
11	PACKING	T/#8077+PTFE620	1s	
9	SWIVEL NUT	SUS304	1	
7	STEM	SUS304	1	
3	DISC	SUS304	1	
1s	SEAT	SUS304	1	
1a	BODY	SCS13	1	

HARD FACING OF SURFACE	DISC SEAT	STELLITE #6
	BODY SEAT	STELLITE #6
HYDROSTATIC TEST	SEAT	1.08 MPa (G)
	BODY	1.47

DATE 01.5.25
CHIEF
CH.
DWN. M.H
SCALE
3rd ANGLE PROJECTION

SCS13

JPI 150Lb-FLANGE TANK BOTTOM VALVE

DWG.No S-K-TI-0002

ASKA CORPORATION

ASKA 458-1 Minosho-cho, Yamato Koriyama-city, 639-1103 Nara Japan
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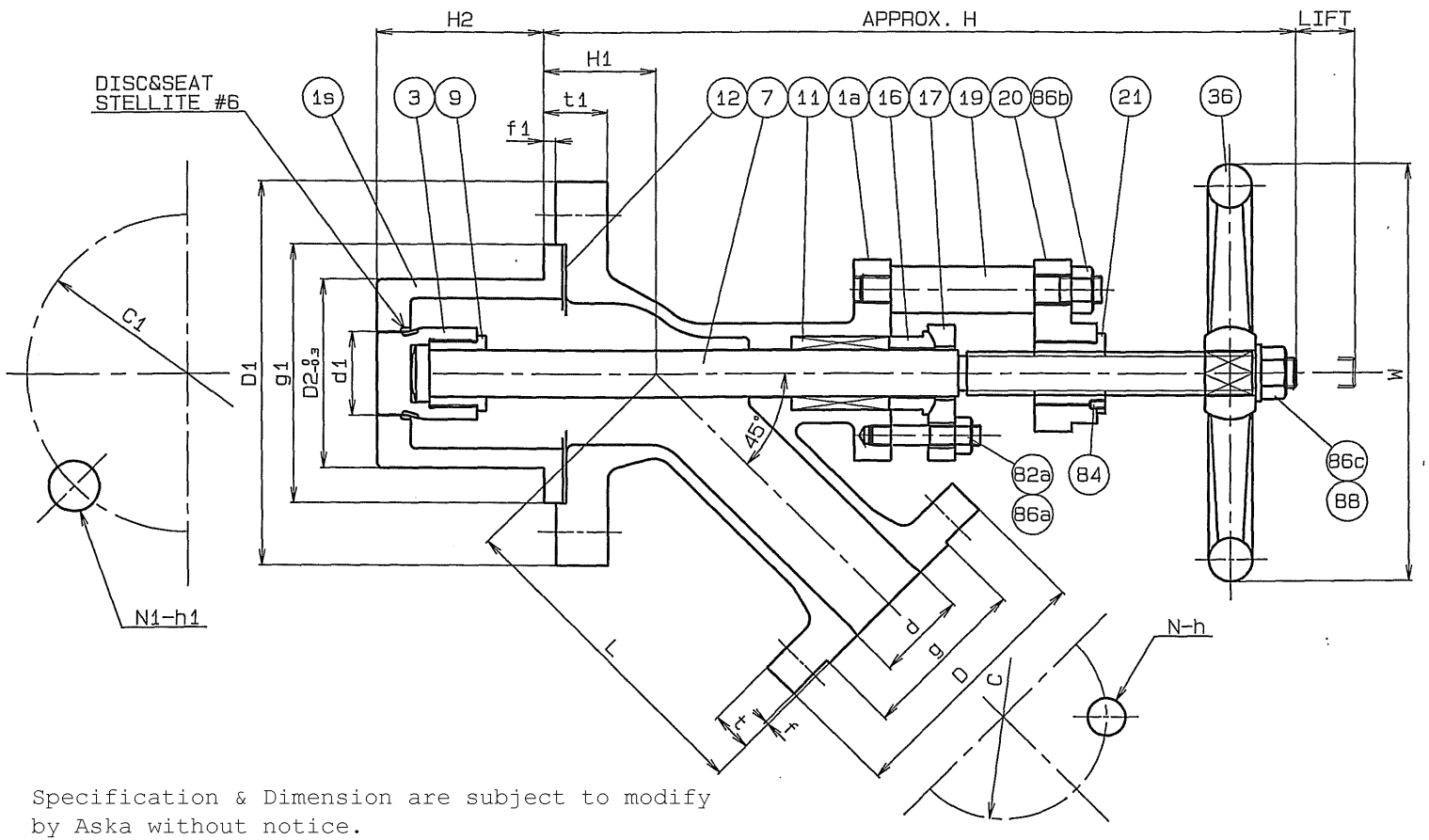

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SIZE (mm)			OUTLET 10K RF								INLET 10K RF														Qty
OUT	IN	d	D	C	N	h	t	f	g	d1	D1	C1	N1	h1	t1	f1	g1	D2	H	H1	H2	L	LIFT	W	
20	25	20	100	75	4	15	14	1	56	20	125	90	4	19	26	4	67	46	250	42	25	120	20	100	
25	40	25	125	90	4	19	14	1	67	25	140	105	4	19	28	4	81	52	290	48	25	140	23	125	
40	50	40	140	105	4	19	16	2	81	40	155	120	4	19	28	4	96	72	330	50	30	155	30	160	
40	65	40	140	105	4	19	16	2	81	40	175	140	4	19	28	4	116	72	335	50	30	155	30	160	
50	80	50	155	120	4	19	16	2	96	50	185	150	8	19	32	4	126	106	395	69	35	170	35	180	
65	80	65	175	140	4	19	18	2	116	58	185	150	8	19	32	4	126	106	425	73	35	184	45	200	
80	100	80	185	150	8	19	18	2	126	76	210	175	8	19	36	4	151	130	440	77	40	199	40	200	
100	150	100	210	175	8	19	18	2	151	100	280	240	8	23	40	6	212	189	530	100	45	240	45	250	
125	200	125	250	210	8	23	18	2	182	125	330	290	12	23	43	6	262	189	570	100	45	271	45	250	
150	200	150	280	240	8	23	22	2	212	140	330	290	12	23	43	6	262	236	640	103	55	300	60	400	

REV.

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82a	GLAND BOLT	SUS304	2	
36	HAND WHEEL	FC200	1	
21	SLEEVE	C3771	1	
20	YOKE FLANGE	SS400	1	
19	YOKE BOLT	SS400	1s	
17	GLAND PLATE	SUS304	1	
16	GLAND	SUS304	1	
12	GASKET	PTFE620	1	
11	PACKING	I/#8077+PTFE620	1s	
9	SWIVEL NUT	SUS304	1	
7	STEM	SUS304	1	
3	DISC	SUS304	1	
1s	SEAT	SUS304	1	
1a	BODY	SCS13	1	

HARD FACING OF SURFACE		
	DISC SEAT	STELLITE #6
	BODY SEAT	STELLITE #6

HYDROSTATIC TEST			
			MPa (G)
	SEAT	1.08	
	BODY	1.47	

DATE 01.5.25	SCS13
CHIEF	JIS 10K-FLANGE TANK BOTTOM VALVE
CH.	
DWN. M.H	
SCALE	DWG.No S-K-TI-0001
3rd ANGLE PROJECTION	

ASKA CORPORATION

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